THE CLAIMS AS FILED:

This listing of claims are the pending claims as filed in the Application:

(Original) A method for operating a machine comprising the steps of:
 providing a replaceable sub-assembly separable from the machine, the
replaceable sub-assembly further comprising a memory, the memory having
stored within a look up table of coefficient values relating to the utilization of the
replaceable sub-assembly responsive to a design variance in the customer
replaceable unit;

placing the replaceable sub-assembly into the machine;

reading the memory and placing the stored coefficient values into the machine as new upgrade coefficient values; and

operating the machine with the replaceable sub-assembly in accordance with the new coefficient values.

- 2. (Original) The method of claim 1 wherein the machine is a printing apparatus.
- 3. (Original) The method of claim 2 wherein the replaceable sub-assembly is a CRU.
- 4. (Original) The method of claim 3 wherein the memory is a non-volatile type of memory.
- 5. (Original) The method of claim 4 wherein the memory is a CRUM.
- 6. (Original) The method of claim 2 wherein the upgrade of coefficient values pertain to drum estimated wear and comprise AC, DC and Voff estimated wear coefficients.

7. (Original) A replaceable sub-assembly for use in a machine at various coefficient values comprising:

a memory containing a look up table; and

upgraded executable instruction suitable for directing the machine to use the replaceable sub-assembly with different coefficient values responsive to a design variance in the customer replaceable unit, where the upgraded coefficient values are stored in the look up table memory.

- 8. (Original) The replaceable sub-assembly of claim 7 wherein the machine is a printing apparatus.
- 9. (Original) The replaceable sub-assembly of claim 8 wherein the replaceable sub-assembly is a CRU.
- 10. (Original) The replaceable sub-assembly of claim 9 wherein the memory is non-volatile memory.
- 11. (Original) The replaceable sub-assembly of claim 10 wherein the memory is a CRUM.
- 12. (Original) The replaceable sub-assembly of claim 9 wherein the CRU is a print cartridge.
- 13. (Original) The replaceable sub-assembly of claim 12 wherein the coefficient values relate to photoreceptor aging rate, machine temperature and machine humidity.
- 14. (Original) A method for operating a printer apparatus comprising the step of:

providing a customer replaceable unit separable from the printer apparatus, the customer replaceable unit further comprising a memory, the memory having stored within a look up table of updated coefficient values relating to the utilization of the customer replaceable unit responsive to a design variance in the customer replaceable unit.

- 15. (Original) The method of claim 14 wherein the memory is non-volatile in type.
- 16. (Original) The method of claim 15 wherein the memory is a CRUM.
- 17. (Original) The method claim of 16 further comprising the step of operating the printer apparatus in accordance with the updated coefficient values in the look up table.
- 18. (Original) The method claim of 16 further comprising the steps of: reading the CRUM and placing the stored coefficient values into the printer apparatus; and operating the printer apparatus in accordance with the updated coefficient values.
- 19. (Original) The method of claim 16 wherein the customer replaceable unit is a printer cartridge.
- 20. (Original) The method of claim 16 wherein the customer replaceable unit is a toner cartridge.
- 21. (Original) The method of claim 16 wherein the coefficient values upgrade includes parameter arguments.
- 22. (Original) The method of claim 21 wherein the coefficient values relate to photoreceptor aging rate, machine temperature and machine humidity.
- 23. (Original) The method of claim 19 wherein the coefficient values are applied to equations utilized to calculate charge voltage, developer housing bias voltage, and ROS imaging exposure level as a function of photoreceptor age in cycles of machine temperature and machine humidity.